# JGP Separators for Lithium-ion Batteries





新能源、新材料、新生活

成为国际一流的新能源薄膜产品整体解决方案的提供商

## **Agenda**

- Company background
- Product introduction
- Tesla spec & demand discussion

## **Company Background**

- JGP was founded in 2009
- In Zhenze, Suzhou City, Jiangsu Province
- Manufacture polymer thin films for
  - Solar panels
  - Lithium-ion batteries





## **Company Background**



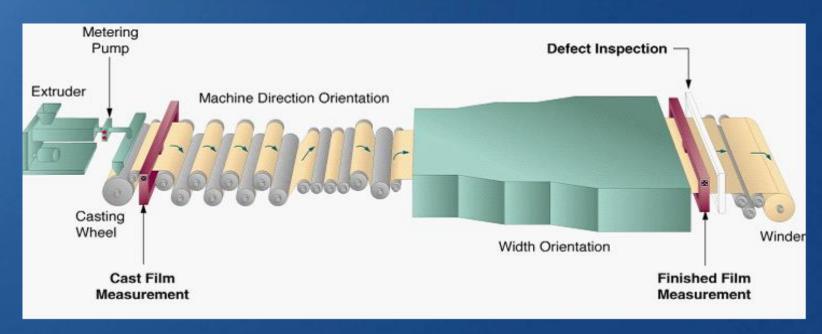


- **★** MFG Center
- R&D Center
- Office

JGP became a subsidiary of Victory Precision in 2015

## Base Film

### **Wet PE Separator**

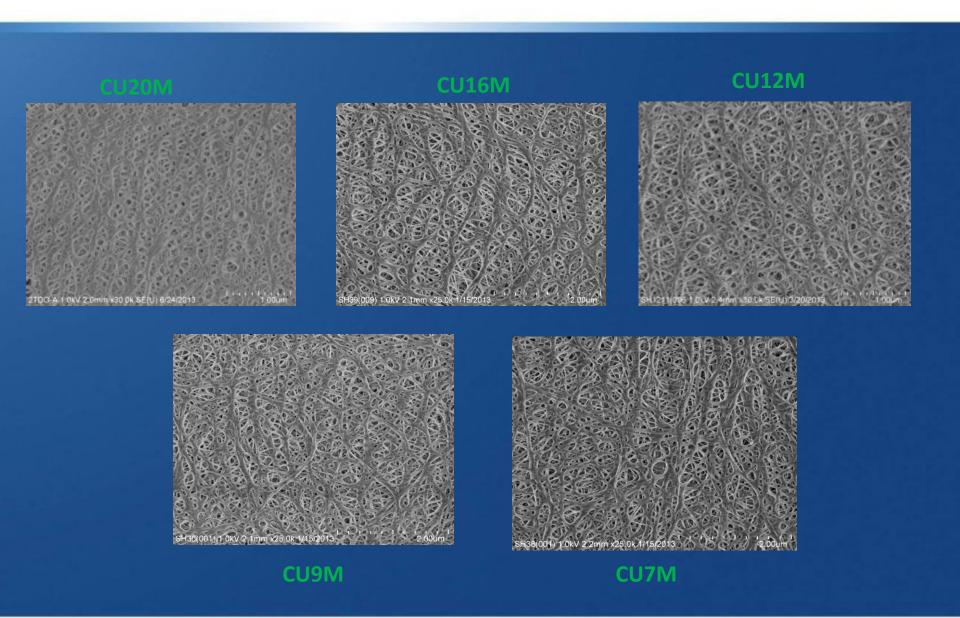


- Film has very strong mechanical strength
- Superior pore size and pore structure control for high cell performance
- Excellent uniformity of film properties (thickness, gurley)

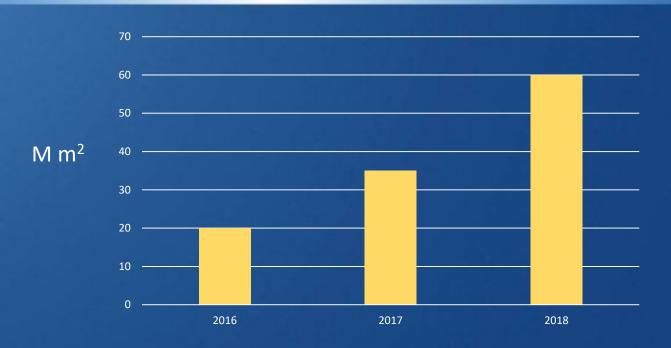
## **Base Film Properties**

	Property		Unit	Test Condition	CU20M	CU16M	CU12M	CU9M	CU7M
1	Thickness		μm	Gauge	±1	±1	±1	±1	±1
2	Porosity		%	GB/T21650.1- 2008	40±5	40±5	40±5	40±5	35±5
3	Gurley		sec/100cc	Gurley tester	280±40	260±40	220±40	170±40	160±40
4	Shrinkage	MD		Oven	≤3.0	≤3.0	≤3.0	≤3.0	≤3.0
	(90°C/1h)	TD	%		≤1.5	≤1.5	≤1.5	≤1.5	≤1.5
5	Tensile strength	MD	1	ASTM D882-10	≥1500	≥1500	≥1500	≥1500	≥1500
		TD	kgf/cm <sup>2</sup>		≥1200	≥1200	≥1200	≥1200	≥1200
6	Tensile Elongation	MD	%	ASTM D882-10	≥80	≥80	≥50	≥50	≥50
		TD	76		≥50	≥50	≥50	≥50	≥50
7	Puncture Strength		gf	ASTM D5748-95	≥550	≥500	≥450	≥350	≥250
8	Shutdown		°C	10°C/min	135	135	135	135	135
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#### **SEM: Base Film**



## JGP Base Film Capacity Ramp Up Plan



#### Capacity roadmap:

- 20M m² per month in 2016
- 35M m² per month in 2017
- 60M m² per month in 2018

## Coated Separator

### Coated Separator Development

- Coating Formulation
  - Filler
    - Ceramic
      - Al<sub>2</sub>O<sub>3</sub>
      - Boehmite
    - Water-based polymer nanospheres
  - Binder
    - Electrochemical stability
    - Thermal stability
    - Cost
- Coating Equipment Design/Selection
- Coating Process Optimization

#### **Coated Products**

- For low voltage system (LiFePO<sub>4</sub>)
  - $\bullet$   $Al_2O_3$
  - Boehmite
- For high voltage system (LiCoO<sub>2</sub>)
  - $^{\circ}$   $Al_2O_3$
  - Boehmite
- Sticky separators: PVDF/Ceramic coating
  - Solvent based
  - Water based
- Sticky separators: water based AFL/Ceramic coating

## **JGP Coating Capability**

- Unique coating technology
- State-of-art coating machines
- Simultaneous double-sided coating
- Wide coating width (1.3m)
- Fast coating speed (80m/min)
- Large scale coating operation (> 10 coating lines)

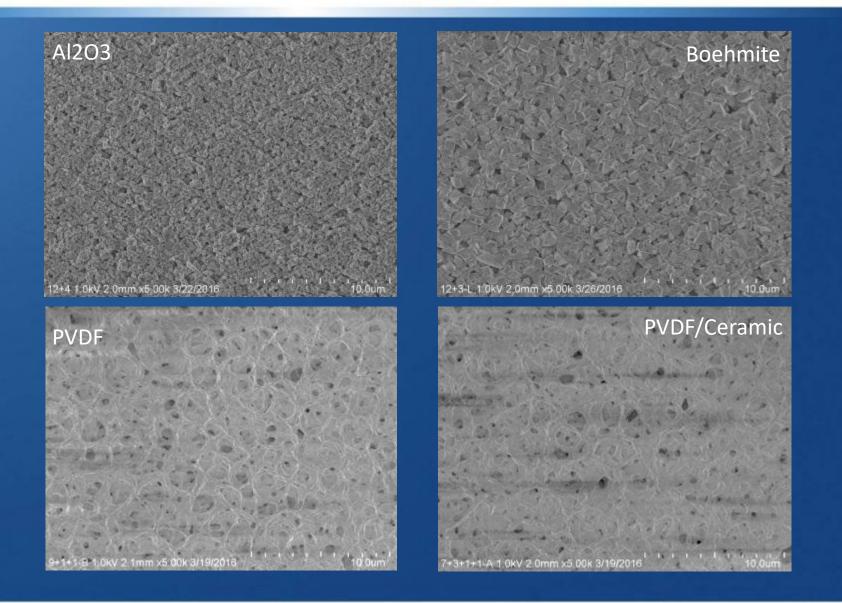
### Advantages of JGP coated separator

- High mechanical strength
- Good uniformity of thickness and gurlety
- Excellent wettability
- High permeability
- Low shrinkage at high temperature
- Low electrical resistance for long cycling life

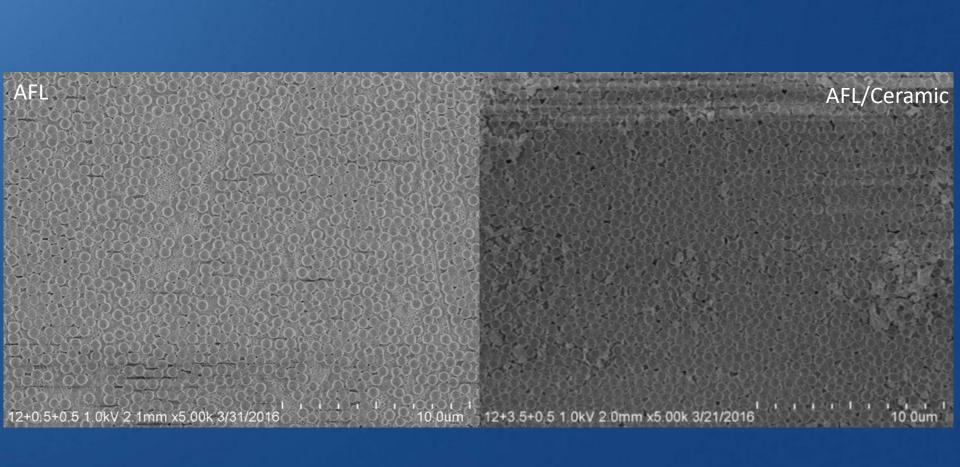
## **Ceramic Coated Separators Properties**

	Property		Unit	<b>Test Condition</b>	CC16S	CC12S
1	Thickness		μm	Gauge	16±1.5	12±1.5
2	Porosity	rkenn =åter	%	GB/T21650.1- 2008	42.5±5	42.5±5
3	Gurley		sec/100cc	Gurley tester	250±50	180±50
4	Shrinkage	MD	%	Oven	≤3.0	≤3.0
	(130°C/0.5h)	TD	<b>%</b>		≤2.0	≤2.0
5	Tensile strength	MD	Leaf / ava 2	GB/T1040.3- 2006	≥1500	≥1200
		TD	kgf/cm <sup>2</sup>		≥1200	≥1000
6	Tensile Elongation	MD		GB/T1040.3- 2006	≥50	≥50
		TD	%		≥50	≥50
7	Puncture Strength	gf	GB/T23318- 2009	≥450	≥300	
8	Shutdown		° C	10°C/min	135	135

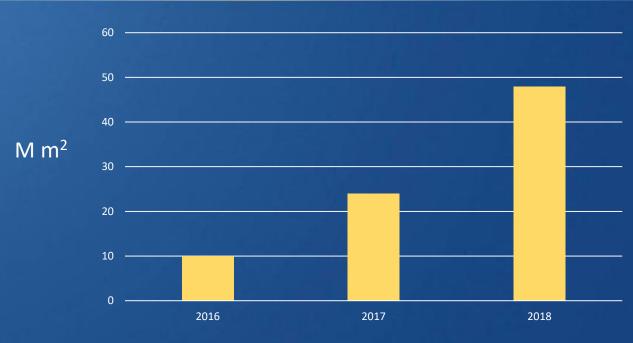
## **Coated Separators SEM**



## **Coated Separators SEM**



### JGP Coating Capacity Ramp Up Plan



#### Capacity roadmap:

- 10 M m² per month in 2016
- 24 M m² per month in 2017
- 48 M m² per month in 2018

## **Current Major Customers**

- ATL
- BYD
- LG
- Samsung
- Lishen
- Coslight

## Thanks

Any questions?